When getting away means staying at home.™

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**Poly Storm Directional**

This 3 1/2” jet is adjustable and interchangeable, allowing you to customize your hot tub experience.

**Cluster Jets**

These smaller jets are strategically placed for maximum muscle therapy – clustered together for a subtle yet highly effective massage.

**Poly Storm Twin Roto**

This 3 1/2” jet has an adjustable rotating dual stream for an invigorating massage. This jet is also interchangeable.

**Polished Stainless Steel Option Available**
1. **ANTI-FLOAT LOUNGE**
   Our unique design allows you to relax in a reclined position. Unlike other designs, we have modeled our lounge like a reclining chair not a bed. Our design keeps you in a seated position with your legs elevated for optimal therapy and increased blood circulation.

2. **DEEP THERAPY SEATS**
   Known as the “Hot Seats” in the spa, these seats are designed with different jet styles and patterns depending on the model you choose.

3. **FOOT THERAPY DOME**
   These cluster jets are placed in the foot-well of the spa for optimum foot therapy.

4. **COOL DOWN SEAT**
   Designed at a higher location, this shallow seat elevates you slightly out of the water allowing you to cool down if desired and also doubles as an entry/exit step.
All Spa Crest Hot Tubs are handcrafted and ergonomically designed to be the most comfortable and aesthetically pleasing on the market. Our in-house mold designer crafts each spa with comfort and therapy in mind, while our jet designs and patterns are carefully thought-out to deliver the most therapeutic massage available.
Available on all Series II models, this 1/15 HP pump filters, ozonates and continually moves water through the spa’s heater yet only requires energy equivalent to that of a 100-watt light bulb.

This barrier creates a thermo-pane window effect which creates a “trapped air space” to act as an insulating barrier from the outside elements. To further enhance our tubs’ efficiency, this air space also captures the heat which is generated from the pumps and the spa equipment.
Seeing is believing – Energy efficiency, Reliability and Durability are the most important factors that go into every Hot Tub we build. Each Spa Crest Hot Tub is constructed with the highest quality components and equipment available to bring you the best built hot tub on the market.

**Self-Draining Flange**
A standard feature on all spas that Spa Crest produces, the self-draining flange is a vast improvement over the more common top-rail supports so widely used by other manufacturers. The Spa Crest flange diverts splashed water away from the spa eliminating water that inevitably collects on the top-rail supports on other manufacturers’ models.

**Blower**
The invigorating sensation of thousands of tiny bubbles – that’s what our 1 HP air blower achieves. By injecting air into the spa at 12 different locations, we create a sensation that is second-to-none. The blower feature is available on all Series II models.

**50 SQ. FT. Filtration**

**Topside Control Center**

**Eon® Cladding**

**Electronics Control Center**

**Full-Sealed Bottom**

**Self-Draining Flange**

**Blower**

**50 SQ. FT. Filtration**
**Impressive Standard Options...**

Every Spa Crest Hot Tub comes equipped with a variety of remarkable, standard features to ensure you always enjoy an incredibly relaxing experience.

**Cabinet Finishes**
At Spa Crest we offer three beautiful cabinet finishes, all made of a state-of-the-art polymer material known as Eon®. Engineered from 100% virgin polystyrene, this revolutionary material replicates the natural beauty and variability of wood, without the required maintenance, further enhancing your every soak.

**Topside Controls**
Whatever Spa Crest model you choose, you’re in total control. Our user-friendly topside controls make regulating temperature and jets truly effortless. Here, we provide you with examples of the topside control center for each of the three different series of Spa Crest Hot Tubs.

**Impressive Standard Options...**

**Neck Jets**
From a relaxing flow, to intense massage, your personal preference is our command. All Spa Crest Hot Tubs come standard with separately controlled neck jets that also adjust to your optimum level of intensity. (Excludes LX models and 301).
**SPA MONITOR® IN-HOME REMOTE CONTROL**

Now, you can have your spa settings right where you want them, when you want them, from the comfort of your home. It's possible thanks to Balboa® Instruments' In-Home Remote Control. This optional remote allows you to raise or lower the spa temperature, turn lights on or off, change the spa mode, and many other features, all with the simple touch of your in-home remote. It's relaxation, made to order. *(Only available on Series II spas).*

**PILLOWS**

If the simplicity of a soothing soak is more your style, then we invite you to consider the optional built-in Pillow in lieu of the standard neck jets. Just one of the many ways you can personalize your Spa Crest experience. *(Excludes Model 301).*

**CD/AM/FM STEREO**

Only Spa Crest could offer this truly, unmatched sound experience. Available as an upgrade on all Spa Crest Hot Tubs, you'll be amazed at this marine-grade CD stereo, four transducers (fiber-glassed to the underside of the spa shell) and a powered 8” sub-woofer. The transducers turn the entire spa shell into one large speaker, transmitting throughout the spa and taking your Spa Crest Hot Tub to a whole new level. *(Not available on Model 301).*

**LED CHROMOTHERAPY**

Using our multifunction LED lighting technology, which provides 100,000 hours of light per LED, Spa Crest Hot Tubs produce a beautiful spectrum of color options, and allow you to choose how you want your colors to shine. Using the control panel on your tub's topside control, you can easily select from options which include:

- Cycling through all of the colors slowly or selecting your favorite color for continuous mood lighting
- Enjoying the soothing, “Slow Fade” option, for example fading from blue to green
- Entertaining a crowd with the “Party Mode” which produces rapidly changing colors for added fun

Endless options for endless enjoyment — that’s a Spa Crest Hot Tub.
WATER QUALITY AT ITS BEST

No by-pass filtration! On all Series II Models, 100% of the water that is drawn-in by the circulation pump is filtered, ozonated and heated before returning to the spa. This system will keep your spa crystal clear and ready for use any time.

1. The water surface is first skimmed while it is being drawn into the filter housing. Large debris is then collected by the filter basket. The water is then micro-cleansed by our 50 sq. ft. no by-pass filter. No by-pass is important because even when the filter gets dirty, the water will not be allowed to “by-pass” the filter which is common in many other spas on the market.

2. The water is then directed through our state-of-the-art heater tube, and both entry and exit of the water are monitored by Smart Sensor™ technology. The heater only comes on when the spa temperature drops below the set temperature.

3. Water is then treated by our ozone purification system which utilizes O3 to rid bacteria and other organics from the water. Ozone is used to kill bacteria in the water and to reduce the amount of chlorine or bromine required. To ensure the utmost in clean, ozone treated water is introduced in the spa at three different points in the foot well of the spa.
**OPTIONAL FEATURES:** Perimeter LED Chromatherapy, CD/FM/AM Stereo (Not available on Model 301)

**NOTE:** Ozone is standard on all models excluding Model 301
**Model 681 Knight**

- **Series I**
  - Pumps: 2-Speed 5.0 HP, 2-Speed 5.6 HP
  - Total Jets: 32
  - Circulation Pump: N/A
  - Air Blower: N/A
  - Total Pumps: 1

- **Series II**
  - Pumps: (2) 3.5 HP, (2) 2-Speed 3.6 HP
  - Total Jets: 56
  - Circulation Pump: N/A
  - Air Blower: 1/15 HP
  - Total Pumps: 3

**Electricity:**

- **North America**
  - 50 AMP/220V (60Hz)
  - 16 AMP/220V (50Hz)

- **International**
  - 50 AMP/220V (50Hz)
  - 32 AMP/220V (50Hz)

**Model 601 Duke**

- **LX**
  - Pumps: 2-Speed 2.0 HP, 2-Speed 3.6 HP
  - Total Jets: 16
  - Circulation Pump: N/A
  - Air Blower: N/A
  - Total Pumps: 1

- **Series I**
  - Pumps: (2) 3.5 HP, (2) 2-Speed 3.6 HP
  - Total Jets: 30
  - Circulation Pump: N/A
  - Air Blower: 1 HP
  - Total Pumps: 3

- **Series II**
  - Pumps: 2-Speed 2.0 HP
  - Total Jets: 13
  - Circulation Pump: 11
  - Total Pumps: 3

**Electricity:**

- **North America**
  - 20 AMP/110V or 50 AMP/220V (60Hz)
  - 50 AMP/220V (60Hz)

- **International**
  - 16 AMP/220V (50Hz)
  - 32 AMP/220V (50Hz)

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1. 5.0 (peak) = 3.0 (continuous)
2. 3.6 (peak) = 2.0 (continuous)
3. 3.5 (peak) = 2.0 (continuous)
4. 2.0 (peak) = 1.5 (continuous)
5. 1.0 (peak) = .75 (continuous)
### MODEL 501 DUCHESS

**PUMPS:**
- **NORTH AMERICA:**
  - 2-SPEED 2.0 HP
  - 2-SPEED 3.6 HP
  - 3.5 HP

- **INTERNATIONAL:**
  - 2-SPEED 2.0 HP
  - 2-SPEED 3.6 HP
  - 3.6 HP

**TOTAL JETS**
- 16
- 23
- 39

**CIRCULATION PUMP**
- N/A
- N/A
- 1/15 HP

**AIR BLOWER**
- N/A
- N/A
- 1 HP

**TOTAL PUMPS**
- 1
- 1
- 2

**ELECTRICITY:**
- **NORTH AMERICA:**
  - 20 AMP/110V or 50 AMP/220V (60Hz)
  - 50 AMP/220V (60Hz)
- **INTERNATIONAL:**
  - 16 AMP/220V (50Hz)
  - 16 AMP/220V (50Hz)

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### MODEL 301 MARCUS

**PUMPS:**
- **NORTH AMERICA:**
  - 2-SPEED 1 HP
  - 2-SPEED 2 HP

- **INTERNATIONAL:**
  - 2-SPEED 2 HP
  - 2-SPEED 2 HP

**TOTAL JETS**
- 7
- 1

**TOTAL PUMPS**
- 1
- 1

**ELECTRICITY:**
- **NORTH AMERICA:**
  - 20 AMP/110V or 50 AMP/220V (60Hz)
  - 50 AMP/220V (60Hz)
- **INTERNATIONAL:**
  - 16 AMP/220V (50Hz)
  - 16 AMP/220V (50Hz)

**OPTIONAL FEATURES:** Perimeter LED Chromatherapy, CD/FM/AM Stereo (Not available on Model 301)

**NOTE:** Ozone is standard on all models excluding Model 301

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<table>
<thead>
<tr>
<th>Model 501 Duchess</th>
<th>Model 301 Marcus</th>
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<tbody>
<tr>
<td><strong>PUMPS:</strong></td>
<td></td>
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<tr>
<td>NORTH AMERICA</td>
<td></td>
</tr>
<tr>
<td>2-SPEED 2.0 HP</td>
<td>2-SPEED 1 HP</td>
</tr>
<tr>
<td>2-SPEED 3.6 HP</td>
<td>2-SPEED 2 HP</td>
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<tr>
<td>3.5 HP</td>
<td>2-SPEED 2 HP</td>
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<tr>
<td>3.6 HP</td>
<td>2-SPEED 2 HP</td>
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<td>2-SPEED 2 HP</td>
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<td><strong>TOTAL JETS</strong></td>
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<tr>
<td><strong>CIRCULATION PUMP</strong></td>
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<td>N/A</td>
<td>1/15 HP</td>
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<td>1 HP</td>
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<td><strong>AIR BLOWER</strong></td>
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<td><strong>TOTAL PUMPS</strong></td>
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5.0 (peak) = 3.0 (continuous)
3.6 (peak) = 2.0 (continuous)
1.0 (peak) = .75 (continuous)
3.5 (peak) = 2.0 (continuous)
2.0 (peak) = 1.5 (continuous)
### Spa Crest Hot Tubs

#### 501 Models

<table>
<thead>
<tr>
<th>Model</th>
<th>Seating Capacity</th>
<th>Dimensions</th>
<th>Water Capacity</th>
<th>Weight</th>
<th>Filtration</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>701 King</td>
<td>6-7</td>
<td>81 x 81 x 34 in</td>
<td>420 GAL 1590 L</td>
<td>815 LBS 370 KG</td>
<td>50 SQ. FT. 4.65 M²</td>
<td></td>
</tr>
<tr>
<td>691 Queen</td>
<td>6</td>
<td>81.5 x 76.5 x 34 in</td>
<td>375 GAL 1420 L</td>
<td>690 LBS 313 KG</td>
<td>50 SQ. FT. 4.65 M²</td>
<td></td>
</tr>
<tr>
<td>681 Knight</td>
<td>6-7</td>
<td>81 x 76.5 x 34 in</td>
<td>375 GAL 1420 L</td>
<td>690 LBS 313 KG</td>
<td>50 SQ. FT. 4.65 M²</td>
<td></td>
</tr>
<tr>
<td>601 Duke</td>
<td>5</td>
<td>76.5 x 76.5 x 34 in</td>
<td>350 GAL 1325 L</td>
<td>660 LBS 299 KG</td>
<td>50 SQ. FT. 4.65 M²</td>
<td></td>
</tr>
<tr>
<td>501 Duchess</td>
<td>3</td>
<td>85 x 85 x 45 in</td>
<td>350 GAL 1325 L</td>
<td>550 LBS 249 KG</td>
<td>50 SQ. FT. 4.65 M²</td>
<td></td>
</tr>
<tr>
<td>301 Marcus</td>
<td>2</td>
<td>77 x 51 x 31 in</td>
<td>196 x 130 x 79 CM</td>
<td>350 LBS 163 KG</td>
<td>40 SQ. FT. 4 M²</td>
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</tr>
</tbody>
</table>

#### Optional Features:
- Perimeter LED Chromatherapy, CD/FM/AM Stereo (Not available on Model 301)
- Ozone is standard on all models excluding Model 301

#### Specifications:
- **Pumps - North America International**
  - 2-SPEED 5 HP
  - 2-SPEED 3.6 HP
- **Circulation Pump**
  - N/A
- **Air Blower**
  - N/A
- **Polystorm Directional Jets**
  - 6
- **Polystorm Twin Roto Jets**
  - 1
- **Cluster Jets**
  - 27
- **Air Injectors**
  - N/A

#### Filtration
- 2-SPEED 5 HP = 3.0 (continuous)
- 2-SPEED 3.6 HP = 2.0 (continuous)
- 2-SPEED 1 HP = 1.5 (continuous)
- 2-SPEED 2 HP = .75 (continuous)
**WARRANTY**

**10-YEAR STRUCTURE**

**SPACREST, INC.** warrants the fiberglass spa shell structure against water loss due to defects in materials and workmanship for ten years from the date of purchase.

**5-YEAR SURFACE**

**SPACREST, INC.** warrants the interior surface of the spa against blisters, cracks or delaminations due to defects in material and workmanship for a period of five years from the date of purchase.

**2-YEAR EQUIPMENT & PLUMBING**

**SPACREST, INC.** warrants the equipment (including pumps, blower, heater and the control system) and the plumbing components (including jets, air controls, glued fittings and plumbing) to be free of defects in materials and workmanship for a period of two years from the date of purchase. Light bulbs and filter cartridges are not included, but are warranted to be free from defects in material or workmanship at the time of delivery to the original purchaser. **SPACREST, INC.** warrants the exterior EON® cabinet and headrests to be free from defects in material and workmanship for a period of 60 days from the date of purchase. The stereo components and spa cover have a 1 year warranty.

**EXTENT OF WARRANTY**

The limited warranty applies to all Spa Crest Hot Tubs manufactured by **SPACREST, INC.**, Claxton, GA and sold by authorized dealers. The limited warranty applies to the first retail purchaser and terminates upon transfer of ownership. Commercial applications are excluded from all warranty coverage. This limited warranty does not provide coverage for any items attached to, or installed on the spa after the original manufacture date.

**EXCLUSIONS**

The limited warranty is void if the spa has been subjected to freeze damage or damage caused by improper water chemistry. This limited warranty is void if the spa has been subject to alterations, neglect, misuse or abuse; if any repairs have been attempted by anyone other than a **SPACREST, INC.** authorized service representative; or if failure is caused by accident, acts of God, or other causes beyond the control of **SPACREST, INC.** Alterations include plumbing changes, electrical conversions, or additions of alternative sanitation or heating systems that contribute to component or unit failure. Neglect, misuse and abuse include any installation, operation or maintenance of the spa other than the outline in the owner’s manual or use for which the spa is not designed. Specifically, damage caused by operation of the spa at water temperature outside the range of 34°F and 107°F, damage caused by dirty, clogged or calcified filter cartridges, damage to the spa surface caused by the improper use of chemicals, allowing undisolved spa sanitizing chemicals to contact the surface, damage caused by improper pH balance or other improper water chemistry. Damages caused by failure to provide even or sufficient support for the spa are considered abuses and may void this limited warranty.

**DISCLAIMERS**

**SPACREST, INC.** or any of its authorized agents shall not be held liable for injury or loss of use of your spa or other incidental or consequential costs, expenses, or damage, which may include but not limited to, the removal of a permanent deck or other custom fixture. No other warranties, expressed or implied are valid. No agent, dealer, distributor, service company or other party is authorized to change, modify or extend the terms of this limited warranty in any manner whatsoever. Some states or countries do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. **LEGAL DISCLAIMER**: This limited warranty gives specific legal rights and you may also have other rights that vary from state to state and country to country.

**WARRANTY PERFORMANCE**

In the event of a defect covered under the terms of this limited warranty, notify your authorized Spa Crest dealer. Use all reasonable means to protect the spa from further damage. An authorized Spa Crest service tech will repair the spa subject to the terms and conditions contained in this limited warranty. Within the warranty terms, there will be no charge for parts or labor to repair the defect, although you may be assessed reasonable travel charges for the service call. If **SPACREST, INC.** determines that repairs are not feasible, we reserve the right to provide a replacement spa in lieu of repair. **SPACREST, INC.** will replace with a spa of equal value to the original purchase. In the event, reasonable costs for removal of the defective spa and delivery and installation of the replacement spa will be the responsibility of the owner. **SPACREST, INC.** reserves the right to an on-site inspection by its authorized service representative.